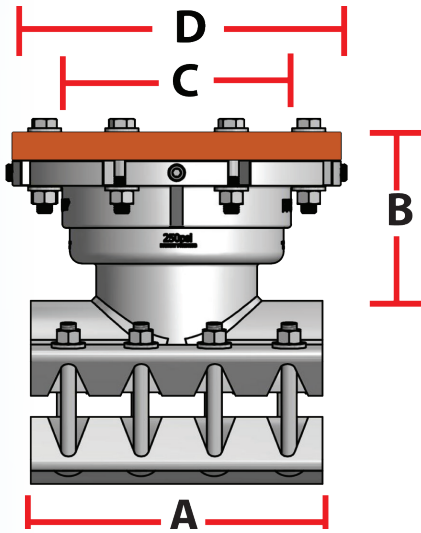
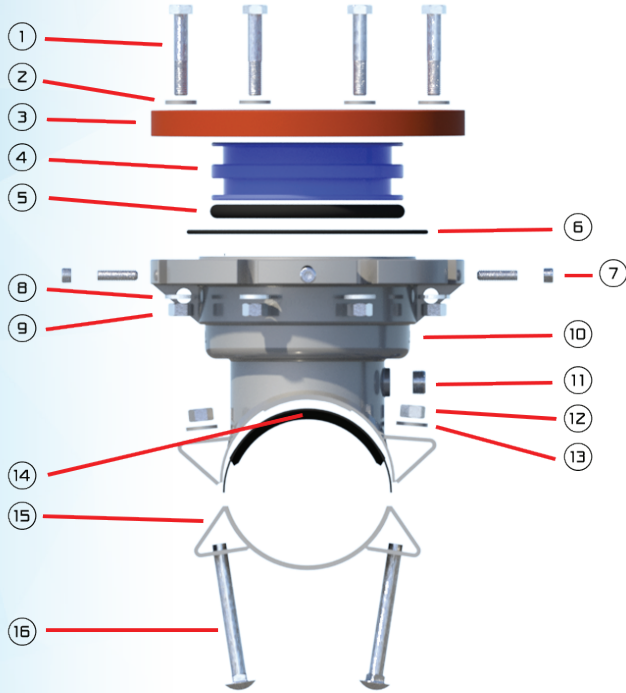


PRODUCT CUT SHEET

4"–12" HSF 250 Line Stop Fittings — AIS Compliant



C Dim = Casting ID

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APPROVED BY:

Name: _____

Title: _____

Date: ____/____/____

PARTS LIST

ITEM	QTY	PART NUMBER	MATERIAL
1	8	BLIND FLANGE BOLTS	304 STAINLESS STEEL*
2	8	UPPER BLIND FLANGE WASHERS (8) BODY MOUNT WASHERS (8)**	304 STAINLESS STEEL*
3	1	BLIND FLANGE	EPOXY COATED CARBON STEEL
4	1	PIN STYLE COMPLETION PLUG	REINFORCED COMPOSITE POLYMER
5	1	COMPLETION PLUG O-RING	RUBBER, BLACK BUNA-N
6	1	FLANGE O-RING	RUBBER, BLACK BUNA-N
7	4	COMPLETION PIN AND PIN PLUG	SAE GRADE 8 STEEL ZINC COATED
8	8	LOWER BLIND FLANGE WASHERS (8)	304 STAINLESS STEEL*
9	8	BLIND FLANGE NUTS (8) **	304 STAINLESS STEEL*
10	1	HSF 250 FITTING BODY	304 STAINLESS STEEL
11	1	TEST PORT PLUG	304 STAINLESS STEEL*
12		BODY MOUNTING NUTS (8) **	304 STAINLESS STEEL*
13		BODY MOUNTING WASHERS (8) **	304 STAINLESS STEEL*
14		TOP BODY SEALING GASKET	RUBBER, BLACK NBR
15		BOTTOM MOUNTING BODY WITH GASKET	304 STAINLESS STEEL / BLACK NBR
16	8**	BODY MOUNT CARRIAGE BOLTS	304 STAINLESS STEEL*

* Domestic hardware included (coated to prevent galling).

** 8" fitting requires 10 mounting bolts, nuts, and washers. 10" and 12" fittings require 14 mounting bolts, nuts, and washers; 12 blind flange bolts and nuts; and 24 blind flange washers.

Weights and Dims

Size	A	B	C	D	Approx. Weight
4"	12"	7.501"	8.4"	13.5"	113 lbs.
6"	12"	6.92"	8.4"	13.5"	118 lbs.
8"	16"	5.571"	8.4"	13.5"	126 lbs.
10"	24"	7.5"	12.4"	19"	240 lbs.
12"	24"	7.5"	12.4"	19"	250 lbs.

Other Specifications

Valve Body Minimum Test Pressure: 1.5 times system working pressure

Valve Body Maximum Test Pressure: 375 psi

Maximum Working Pressure: 250 psi

Meets "Buy American", "Made in USA", "Buy America", and "American Iron and Steel Act" provisions.

The 4"–12" HSF250 is NSF/ANSI Standard 61 and NSF/ANSI Standard 372 to meet the regulatory requirements for the U.S. and Canada, assuring safe use in drinking water systems.

